



SEC INDUSTRIAL, INC.



Welding Machine

- 1"-24" Pipe Rollout Welding System
- 3000lb Positioner with Pipe Gripper
- Height Elevating Manipulator with Cross Slides w 12" stroke
- PLC Controlled with 15" Touchscreen
- 20' Welding Cell Length
- Maxstar 400 Welding Package
- Xiris Software Solution to take visual inspection photos at specified times and upload to cloud service
- Xiris Weld Vision System
- Training/Install x 5 days
- TIP TIG Hot Wire System
- Arc-on time between 80-90% based on material handling
- No interpass cooling required; allowing for root-to-cap weld

